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D412-758-015
Job Sheet 183830



Part No: D412-758-015

Job Qty: 2 ea

Part Name: GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 24 IPP rev:A 10.06.21 new issue DD verified by:EC IPP REV:B 12.10.24 ECN 12-669
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/25/18	10/25/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 02 2018
110	Packaging	2 pcs	10/25/18	10/25/18	0.00	0.00	Packaging1-4		OCT 02 2018
115	QC	2 pcs	10/25/18	10/25/18	0.00	0.00	QC4		OCT 02 2018
120	Packaging	2 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-2		OCT 02 2018
125	DC	2 pcs	10/25/18	10/25/18	0.00	0.00	DC		OCT 02 2018
130	QC21-FG	2 Ea	10/25/18	10/25/18	0.00	0.00	QC21		OCT 02 2018

Part Op 120 - Identify and pack for shipping as per PPP D412-758-015 Location:FG023
Descriptions: 125 - Photocopy bluefile & type labels per PPP D412-758-015 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R10	Screw	8 Ea (4 ea)	90-Start up Operation	FM135979
AN525-10R9	Screw	6 Ea (3 ea)	90-Start up Operation	FM133790-17
D2464	Neoprene Seal (\$Per Foot)	2.2000 ft (1.1 ea)	90-Start up Operation	1121948
D3525-1	Placard	2 Ea (1 ea)	90-Start up Operation	5078642
D3531-041	Top Mounted Gps Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5108424
D3645-1	Washer	8 Ea (4 ea)	90-Start up Operation	11231442 509339
MS21042L06	Nut	8 Ea (4 ea)	90-Start up Operation	5095634
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5113916 5094592
MS24693-S29	Screw	8 Ea (4 ea)	90-Start up Operation	FM136741-40
NAS1149D0363J	Washer	14 Ea (7 ea)	90-Start up Operation	5095293
NAS1149DN632J	Washer	8 pcs (4 ea)	90-Start up Operation	5024482
RAM-B-201U-A	Socket Arm, 1.75"	4 pcs (2 ea)	90-Start up Operation	5082699
RAM-B-202U	Round Plate Mount, Single 1" Ball	4 pcs (2 ea)	90-Start up Operation	5082700x1 5103052
RAM-B-217U	Round Plate Mount, Dual 1" Ball	2 pcs (1 ea)	90-Start up Operation	5082698



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Container No: S115127



Part: D412-758-015

Job No: 183830

Serial No/Batch: S115127

Revision: D

Inspector:

Exp Date:

Instructions: TC STC SH03-14 Issue 2, FAA STC SR02094NY 08/04/16, EASA S

FAA STC SR02094NY
08/04/16
EASA S

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R10	8	206	0
	AN525-10R9	6	65	0
	D2464	2	563	0
	D3525-1	2	9	0
	D3531-041	2	2	0
	D3645-1	8	94	0
	MS21042L06	8	104	0
	MS21042L3	6	3,029	0
	MS24693-S29	8	32	0
	NAS1149D0363J	14	2,065	0
	NAS1149DN632J	8	137	0
	RAM-B-201U-A	4	10	0
	RAM-B-202U	4	9	0
	RAM-B-217U	2	6	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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Revision: D

Date: 12.08.10

Change Record

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Part Number: D412-758-015

Description: GPSMAP TOP MOUNTED GPS RECEIVER GIMBAL MOUNT

[illegible]